

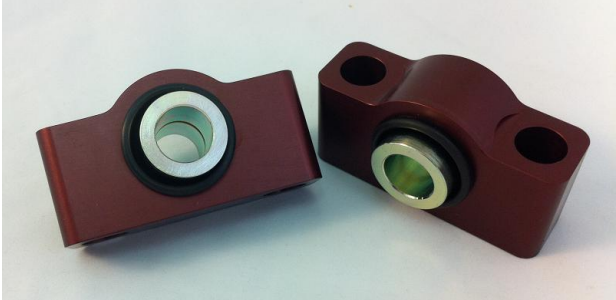


### Weather Sealed Monoball Caster Block kit

Part #2211700

#### Cars applicable:

944/968/924S 85.2+ with aluminum lower control arms

Parts list		
<b>Qty</b>	<b>Item</b>	
2	Caster Block Assembly	

This Weather Sealed Caster Block kit installs at the rear of the front lower control arms. Kit replaces the factory rubber based caster block with precision spherical bearing unit. The bearings are Teflon lined and weather-sealed. They never require lubrication.

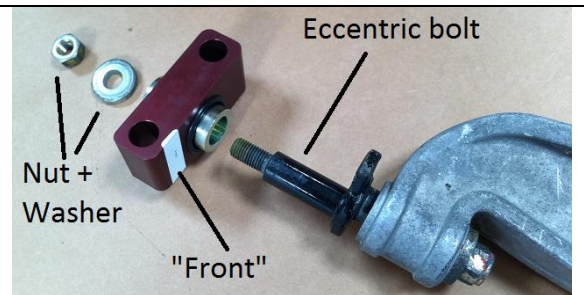
1 - Remove the existing rubber based caster blocks. Refer to a shop manual for safe removal instructions.

2 - Slide the Elephant Racing Caster blocks onto the eccentric at the rear of the lower control arm. Be sure to position the "Front" marking towards the front of the car.

3 - Install the provided washer with the bevel edge contacting the caster block.

4 - Re-install the factory nut onto the eccentric bolt and torque the nuts on both sides of the eccentric to factory specs before proceeding.

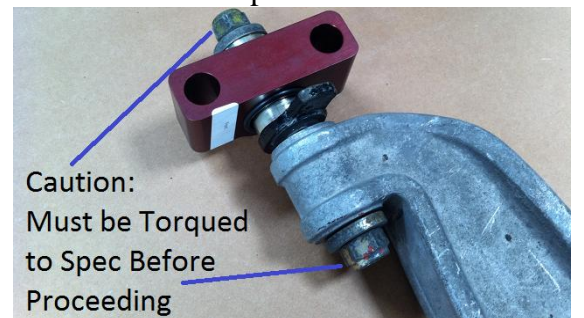
**It is very important that step 3 be performed before proceeding to step 4, or bearing damage may result.**



Step 2 above



Step 3 above



Step 4 above



5 - Re-install factory bolts and washers securing each caster block to the chassis and torque to factory specs.

6 - Align suspension.