



Rear Crossmember Reinforcement kit

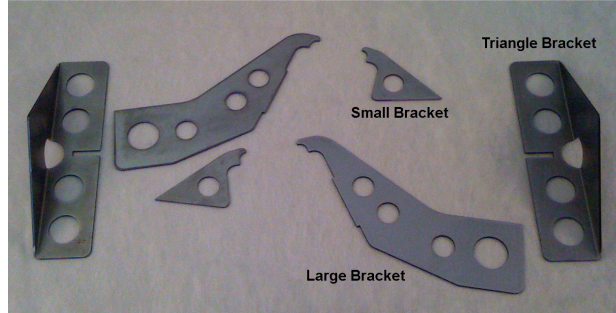
Part #2280909 Rear shock crossmember reinforcement kit

Cars applicable:

911/912/930 72-89.

Parts list

Qty	Item
2	Triangle bracket
2	Small bracket
2	Large bracket



Rear crossmember reinforcement kit strengthens rear shock towers and crossmember, preparing them to handle coilover conversions. Welding and engine removal are required to complete installation.

Parts fit as shown. Shown pre-welding for visual clarity.

Strip paint and undercoating from area.

First weld-in the Triangle brackets. Weld Triangle bracket to the box section, crossmember, and the vertical backside of the wheel well. Weld full-perimeter and holes of Triangle bracket.

Next Weld-in large and small brackets. Some trimming will be required due to variation car-to-car.

Small bracket will cleanly follow pinch seam on crossmember.

Due to asymmetry of pinch seam positioning, Large bracket will not align with pinch seam. Center large bracket on shock tower and triangle bracket.

Weld Large and Small brackets fully at contact areas.



Paint the finished product.